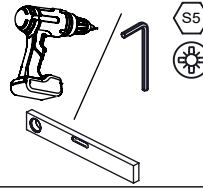
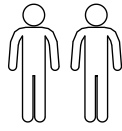
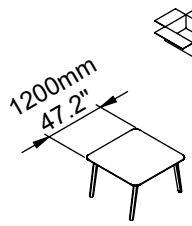


M60EN315	
EN	Assembling scheme
DE	Aufbauanleitung
FR	Schéma d'assemblage



1		2		3	
M42E0008	*	∅8x30 M42H0001	*	M8x25 M42C0150	*
4		5		6	
4.0x17 M42A0089	*	M6x16 M42C0255	*	M6x12 M42C0043	*
7		8		9	
M30G0256	*	3.5x20 M42A0018	*	M4x30 M42C0003	*

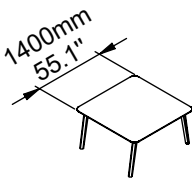
A



- a - x1
- c - x2
- e - x2
- 1 - x20*
- 2 - x2
- 5 - x16
- 6 - x6

20 min

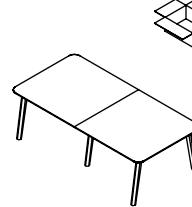
B



- a - x1
- c - x4
- e - x2
- 1 - x36*
- 2 - x4
- 5 - x32
- 6 - x12

20 min

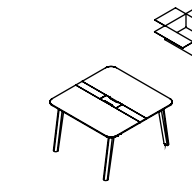
C



- a - x2
- c - x4
- e - x2
- f - x1
- g - x2
- h - x2
- 1 - x26 (x30*)
- 2 - x4
- 3 - x2
- 4 - x18 (x24)
- 5 - x42
- 6 - x12
- 7 - x3(x4)
- 8 - x8

30 min

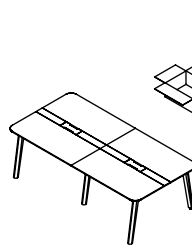
D



- b - x2
- c - x2
- e - x2
- d - x1
- 1 - x20(x36*)
- 2 - x4
- 5 - x20
- 6 - x14*
- 9 - x8

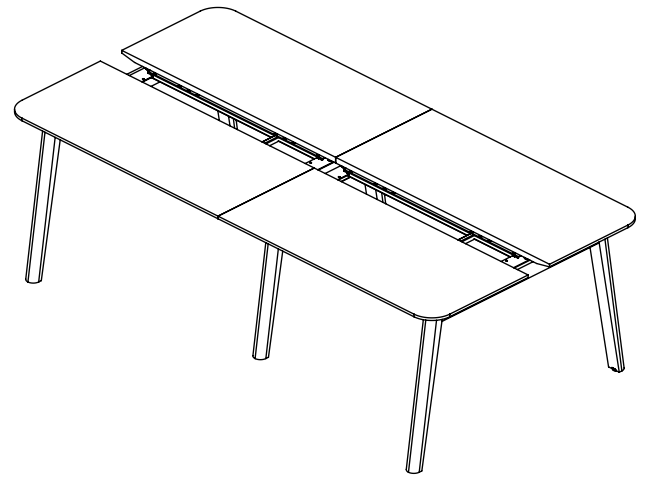
25 min

E

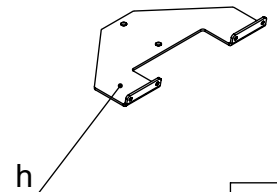
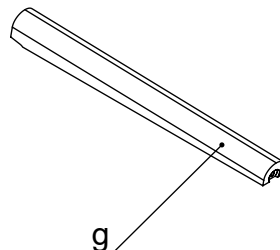
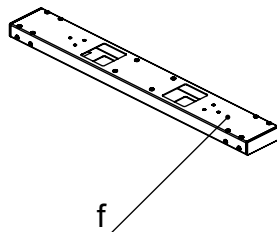
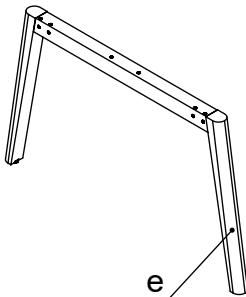
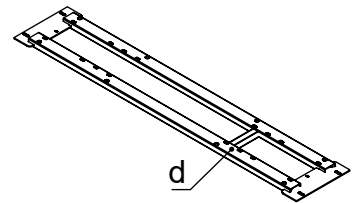
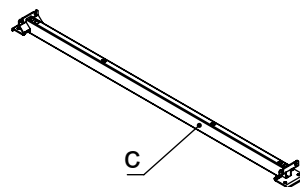
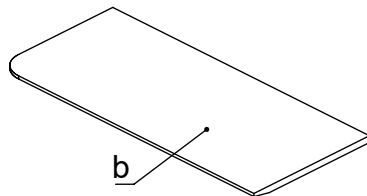
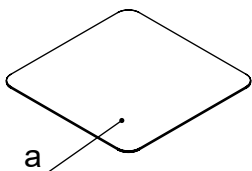


- b - x2
- c - x4
- d - x2
- e - x2
- f - x1
- g - x2
- h - x2
- 1 - x30
- 2 - x8
- 3 - x2
- 4 - x24
- 5 - x50
- 6 - x28*
- 7 - x4
- 8 - x8
- 9 - x16

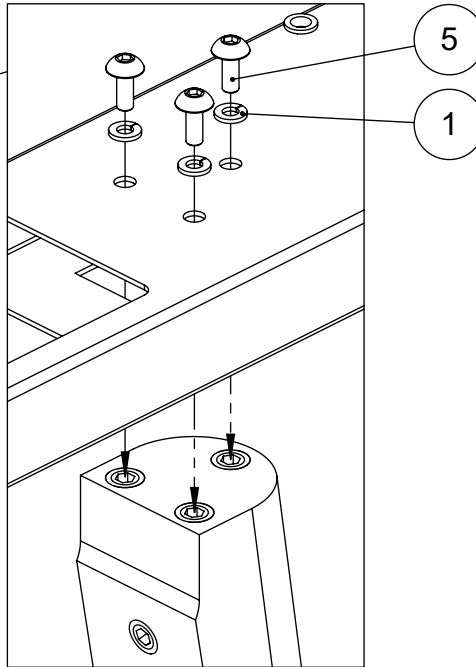
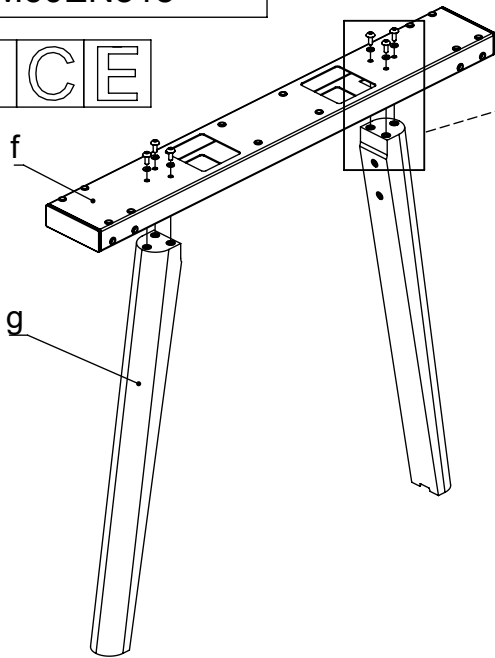
35 min



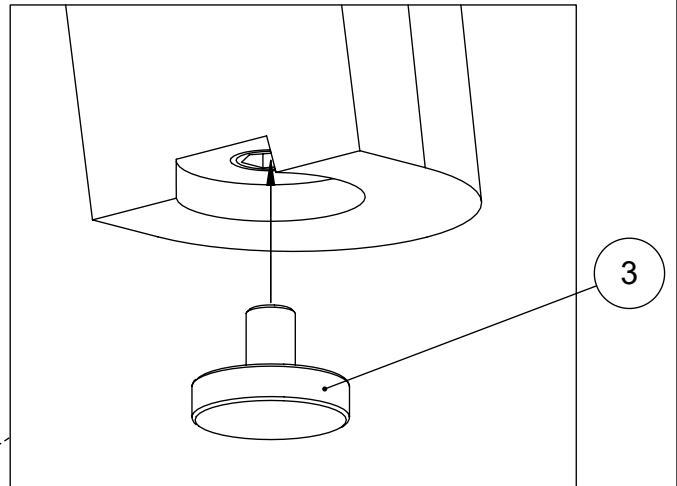
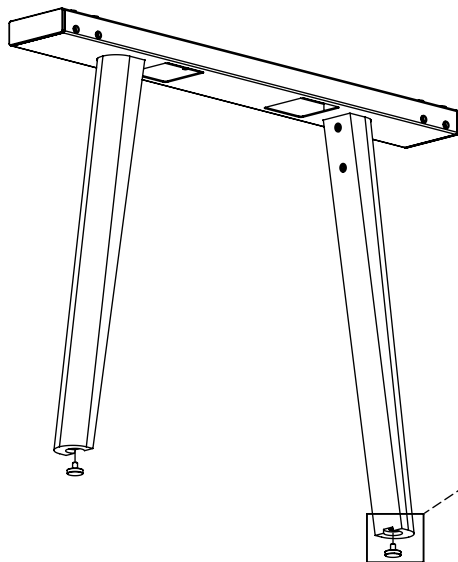
EN	*Package may contain more than necessary
DE	*kann mehr als nötig hinzugefügt werden
FR	*Le paquet peut contenir plus que nécessaire



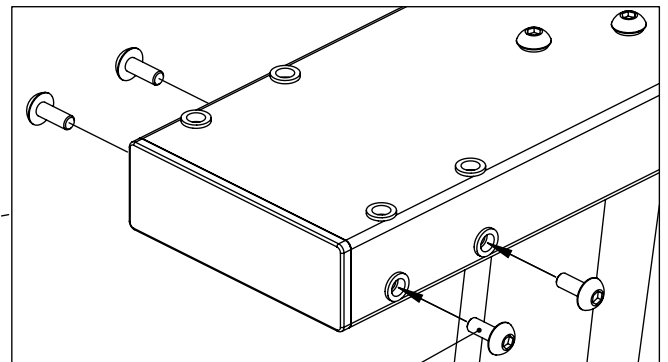
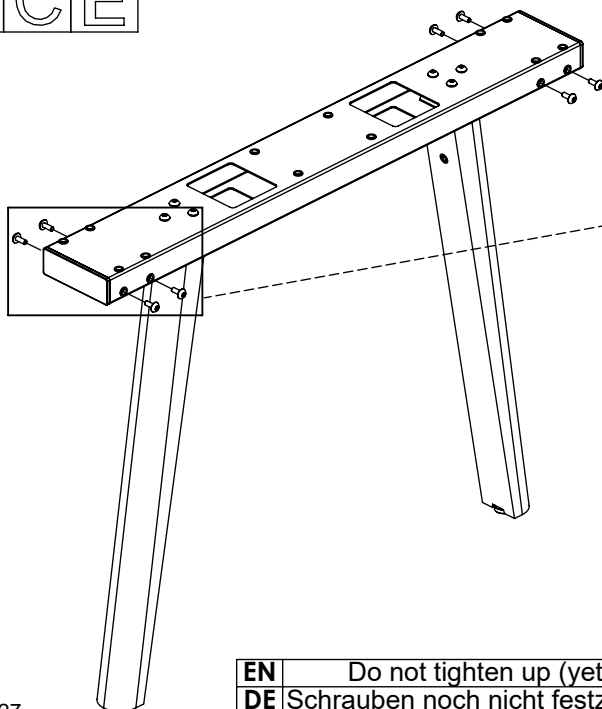
1 CE



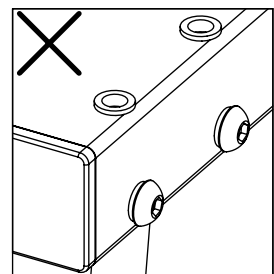
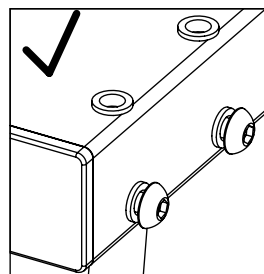
2 CE



3 CE

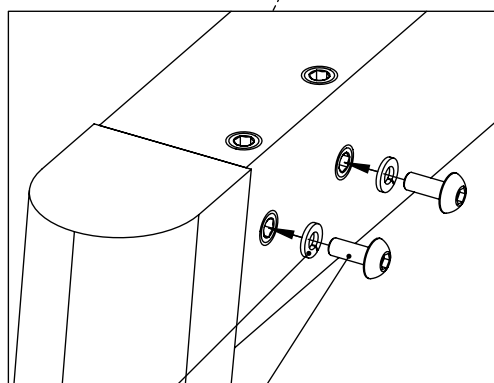
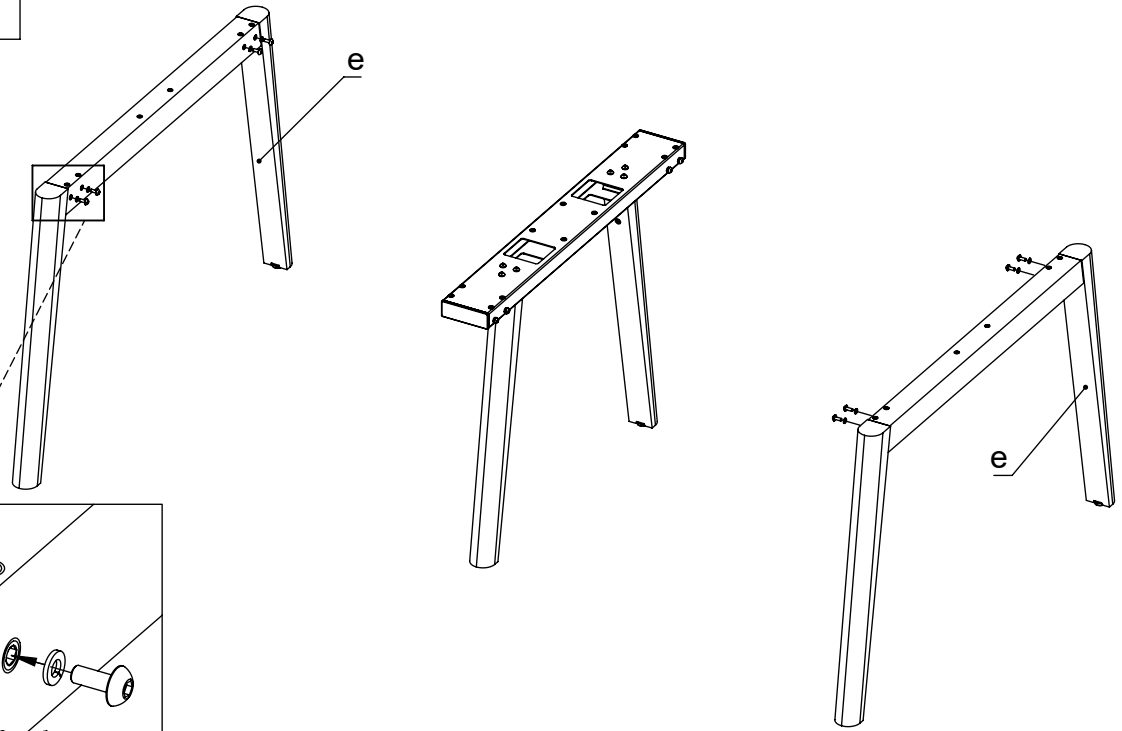


5

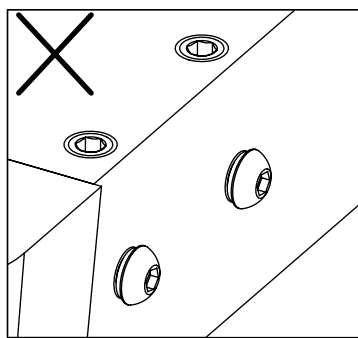
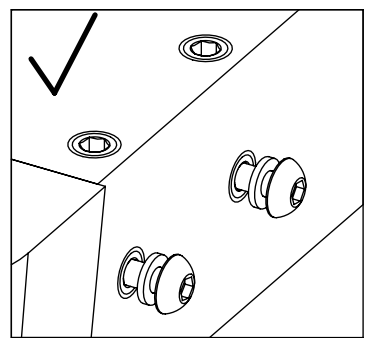


EN Do not tighten up (yet)
 DE Schrauben noch nicht festziehen
 FR Ne pas serrer encore

4

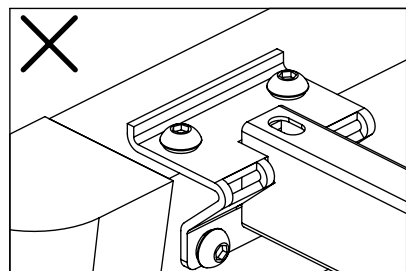
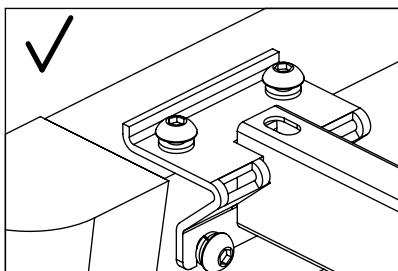
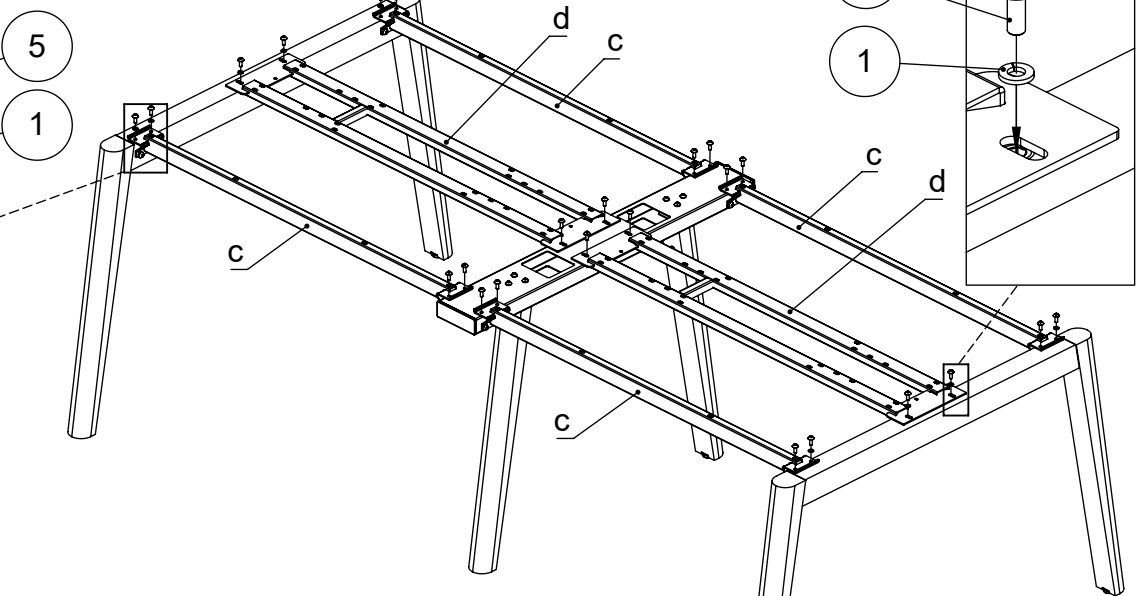
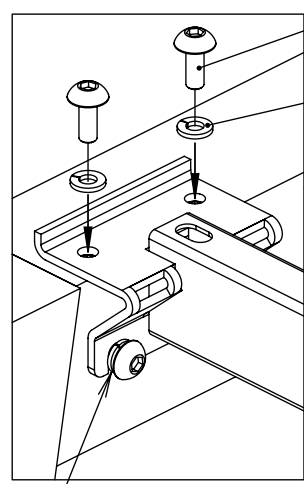


1 5



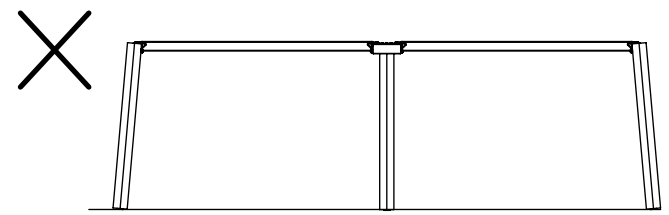
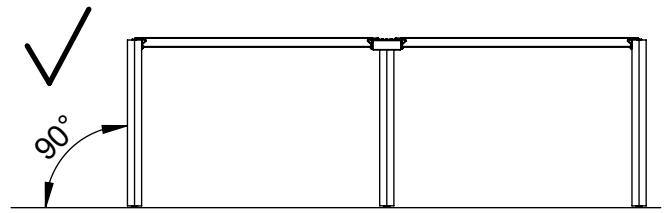
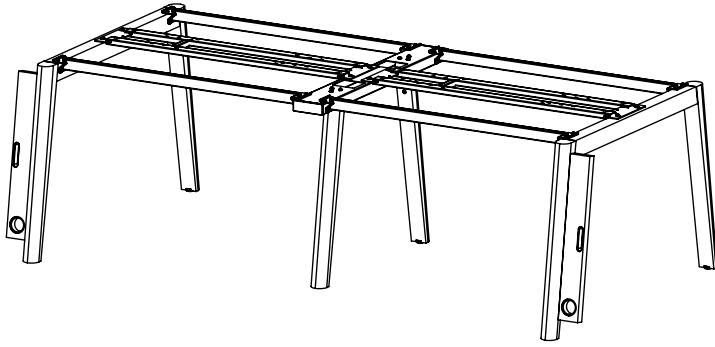
EN Do not tighten up (yet)
 DE Schrauben noch nicht festziehen
 FR Ne pas serrer encore

5

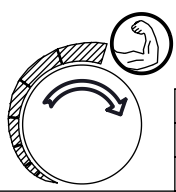
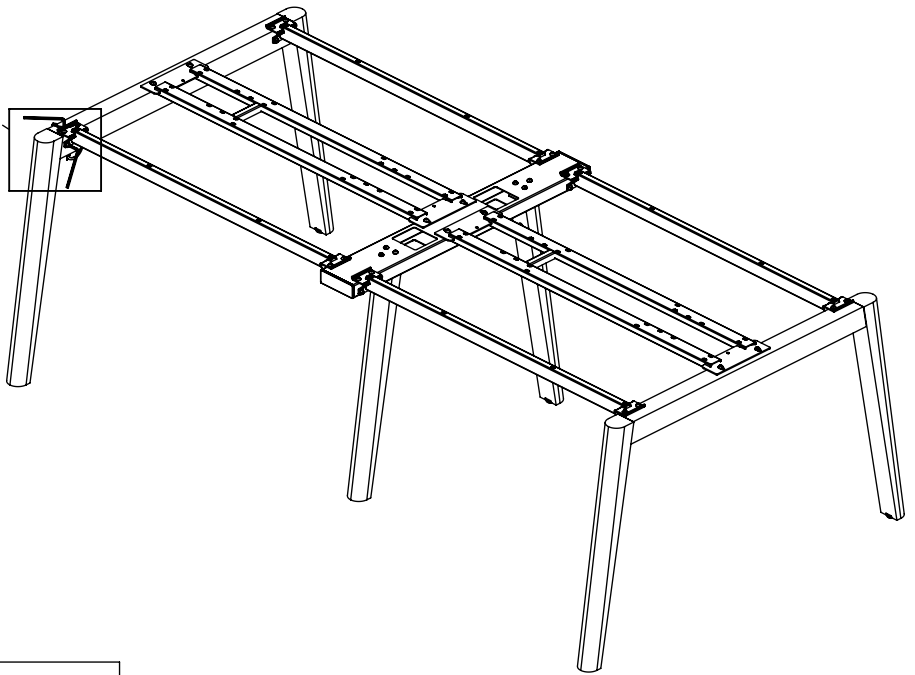
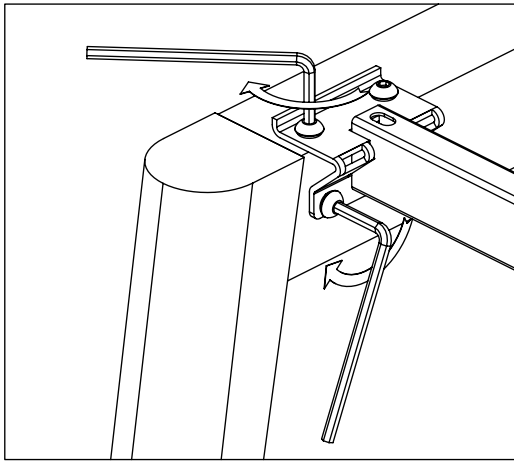


EN Do not tighten up (yet)
 DE Schrauben noch nicht festziehen
 FR Ne pas serrer encore

6

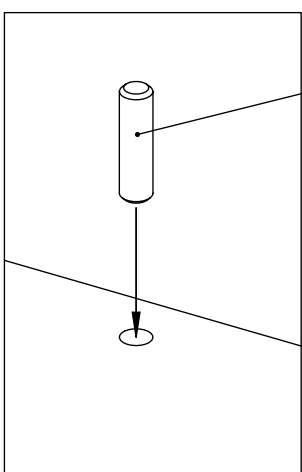


7

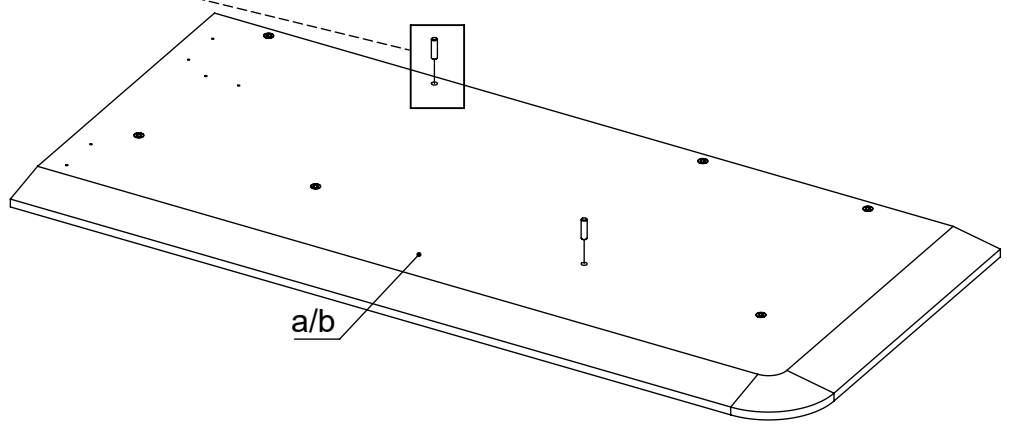


EN	Tighten up
DE	Schrauben festziehen
FR	Resserrer les vis

8

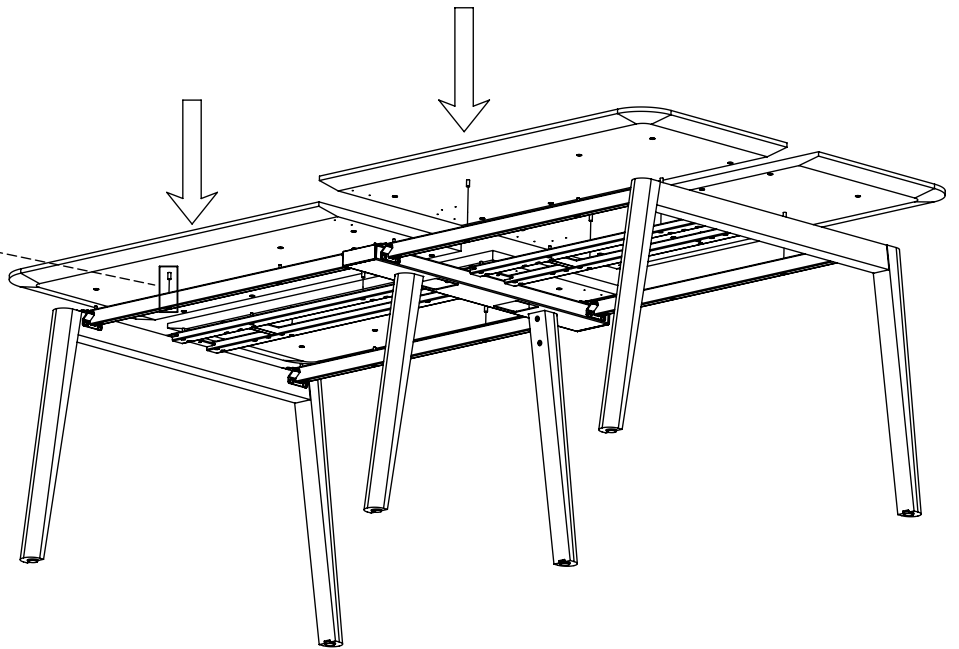
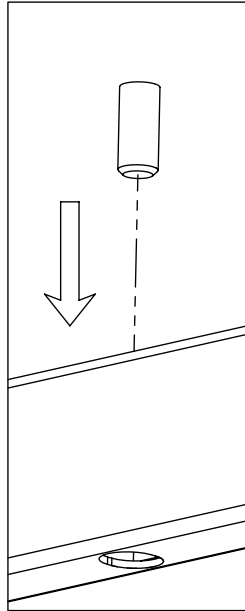


2

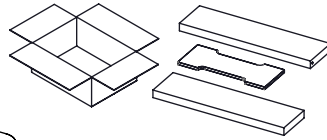
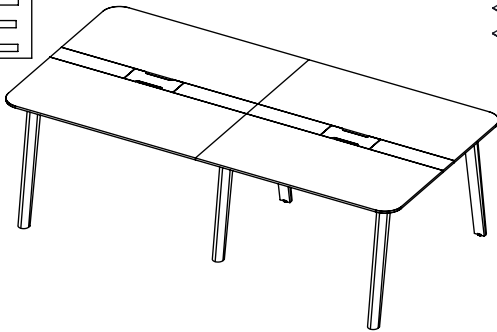


M60EN315

9



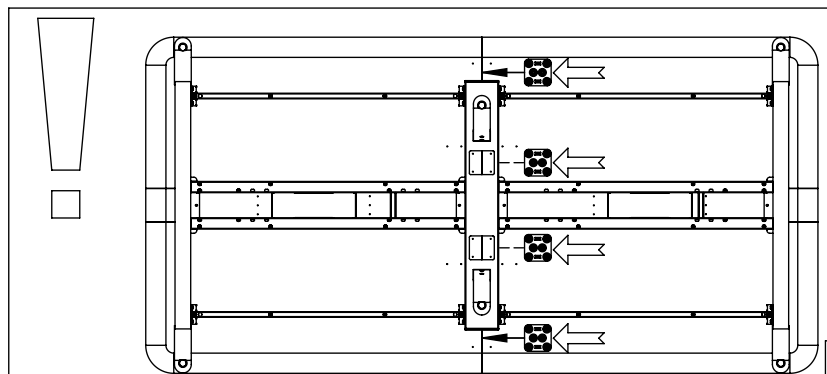
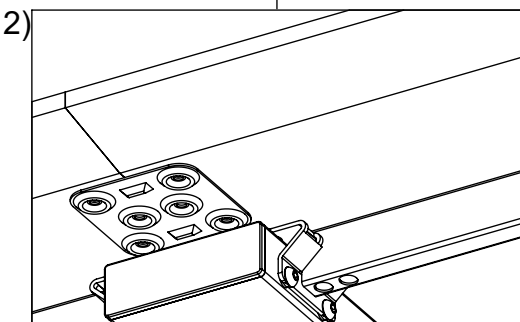
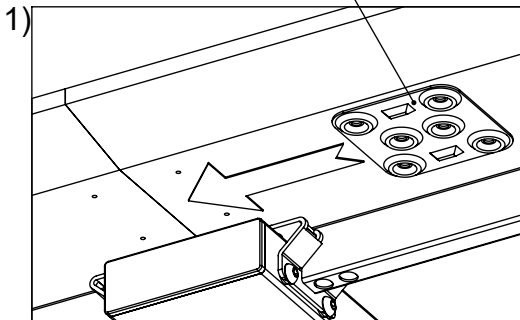
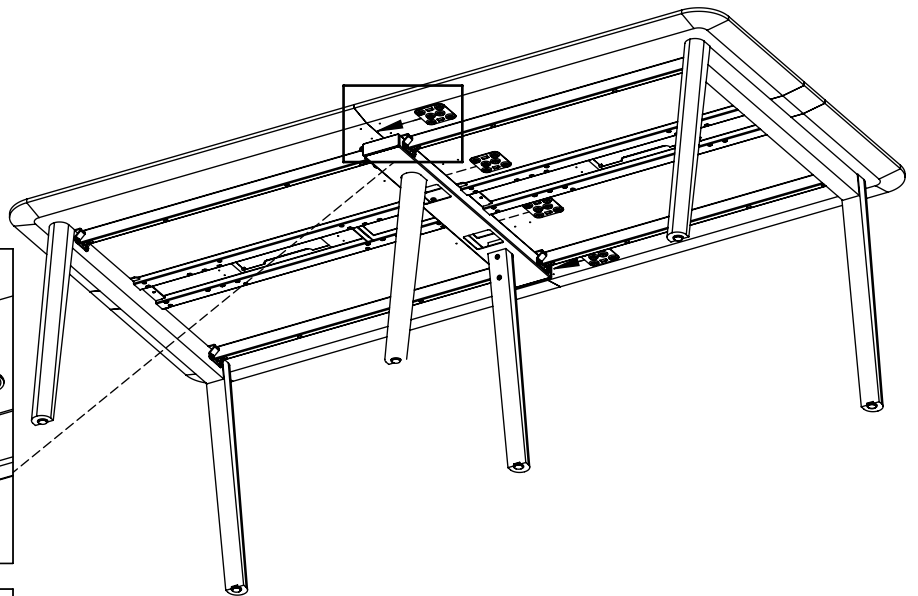
DE



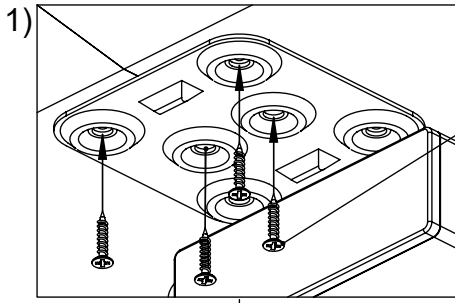
EN	Optional. For more information check M60EN316
DE	*Optional. Weitere Informationen finden Sie unter M60EN316
FR	Optionnel. Les informations supplémentaires sont dans le M60EN316

10

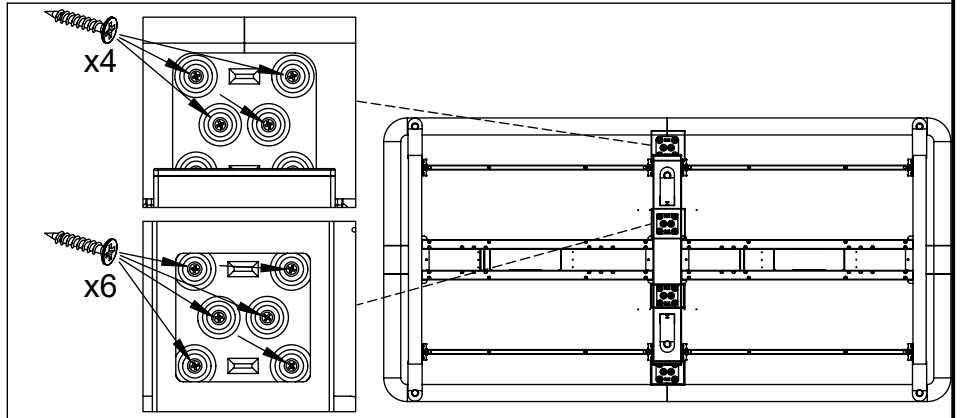
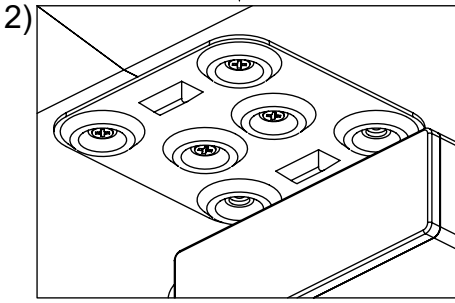
7



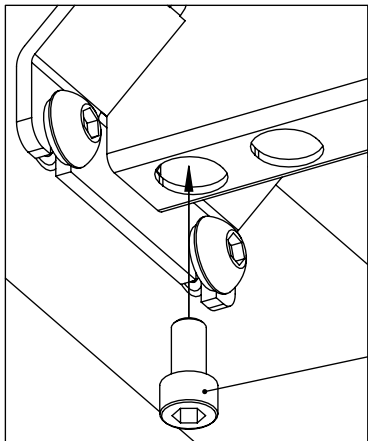
11



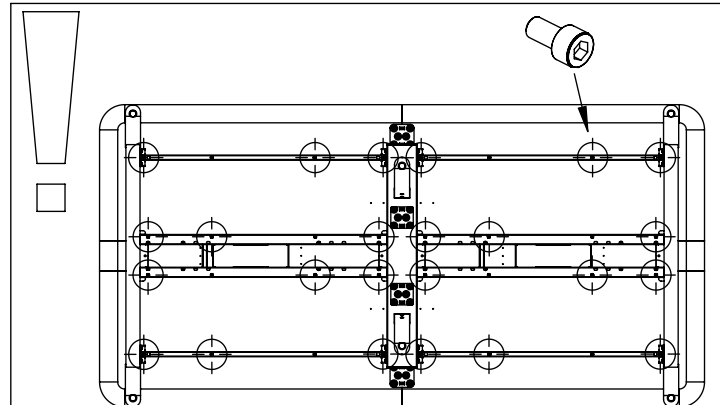
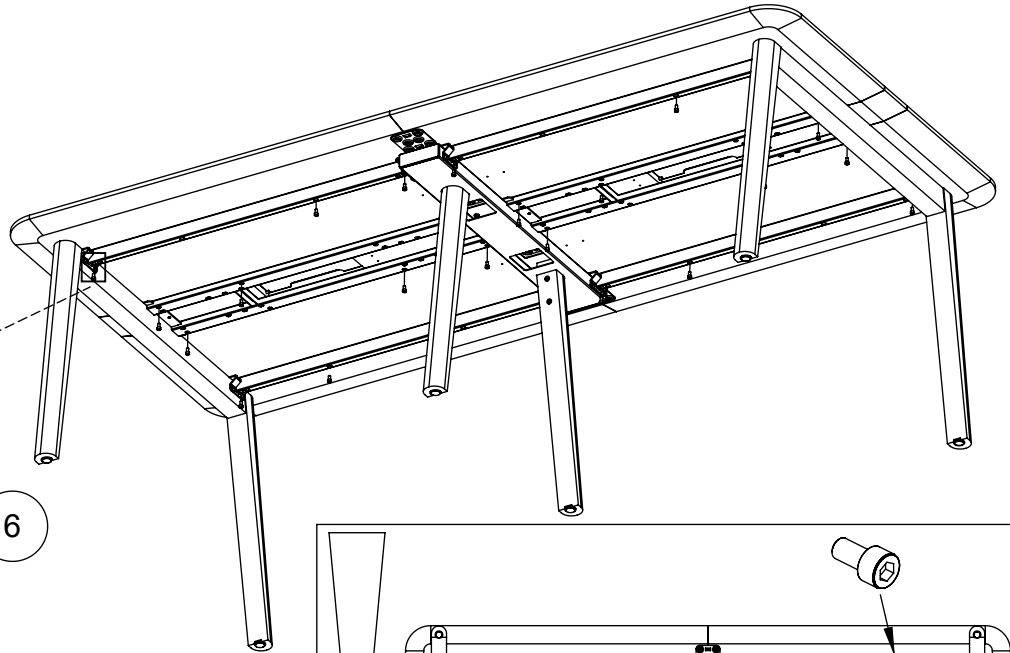
8



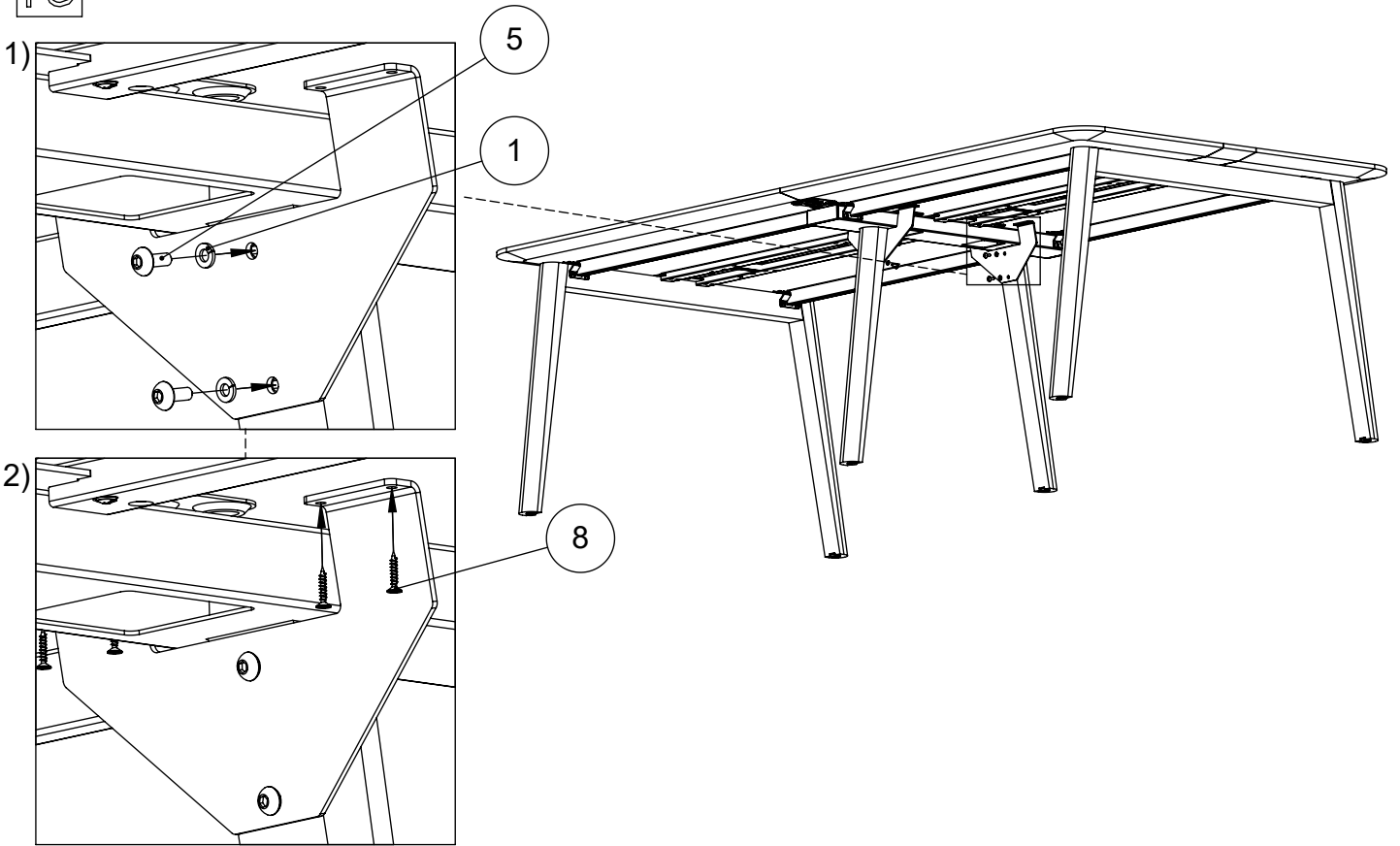
12



6



13



14

